Material Safety Data Sheet
Cyclohexene Oxide, 98%

ACC# 47451

Section 1 - Chemical Product and Company Identification

**MSDS Name:** Cyclohexene Oxide, 98%
**Catalog Numbers:** AC111210000, AC111211000, AC111215000
**Synonyms:** 7-Oxabicyclo[4.1.0]Heptane; Epoxy-cyclohexane.
**Company Identification:**
- Acros Organics N.V.
- One Reagent Lane
- Fair Lawn, NJ 07410

For information in North America, call: 800-ACROS-01
For emergencies in the US, call CHEMTREC: 800-424-9300

Section 2 - Composition, Information on Ingredients

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Chemical Name</th>
<th>Percent</th>
<th>EINECS/ELINCS</th>
</tr>
</thead>
<tbody>
<tr>
<td>286-20-4</td>
<td>Cyclohexene Oxide</td>
<td>98%</td>
<td>206-007-7</td>
</tr>
</tbody>
</table>

Section 3 - Hazards Identification

**EMERGENCY OVERVIEW**

Appearance: clear colorless to yellow liquid. Flash Point: 27 deg C.
**Warning! Flammable liquid and vapor.** Harmful if absorbed through the skin. May cause eye and skin irritation. May cause respiratory and digestive tract irritation. May be harmful if swallowed. May cause central nervous system depression. May cause cardiac disturbances.
**Target Organs:** Central nervous system, cardiovascular system.

**Potential Health Effects**

**Eye:** May cause severe eye irritation. May cause chemical conjunctivitis and corneal damage.

**Skin:** Harmful if absorbed through the skin. May cause irritation and dermatitis. May cause cyanosis of the extremities.

**Ingestion:** May cause gastrointestinal irritation with nausea, vomiting and diarrhea. May cause cardiac disturbances. May be harmful if swallowed. Ingestion of large amounts may cause CNS depression.

**Inhalation:** May cause respiratory tract irritation. Aspiration may lead to pulmonary edema. Vapors may cause dizziness or suffocation. May cause cardiac abnormalities. Inhalation at high concentrations may cause CNS depression and asphyxiation. May cause burning sensation in the chest.

**Chronic:** Effects may be delayed.
Section 4 - First Aid Measures

**Eyes:** Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid.

**Skin:** Get medical aid. Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse.

**Ingestion:** If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid.

**Inhalation:** Remove from exposure and move to fresh air immediately. If breathing is difficult, give oxygen. Get medical aid. Do NOT use mouth-to-mouth resuscitation. If breathing has ceased apply artificial respiration using oxygen and a suitable mechanical device such as a bag and a mask.

**Notes to Physician:** Treat symptomatically and supportively.

Section 5 - Fire Fighting Measures

**General Information:** As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Vapors may form an explosive mixture with air. Vapors can travel to a source of ignition and flash back. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Will burn if involved in a fire. Use water spray to keep fire-exposed containers cool. Containers may explode in the heat of a fire. Flammable liquid and vapor. Vapors may be heavier than air. They can spread along the ground and collect in low or confined areas.

**Extinguishing Media:** For small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam. For large fires, use water spray, fog, or alcohol-resistant foam. Use water spray to cool fire-exposed containers. Water may be ineffective. Do NOT use straight streams of water.

**Flash Point:** 27 deg C (80.60 deg F)

**Autoignition Temperature:** 372 deg C (701.60 deg F)

**Explosion Limits, Lower:** 1.50 vol %

**Upper:** 9.00 vol %

**NFPA Rating:** (estimated) Health: 2; Flammability: 3; Instability: 1

Section 6 - Accidental Release Measures

**General Information:** Use proper personal protective equipment as indicated in Section 8.

**Spills/Leaks:** Absorb spill with inert material (e.g. vermiculite, sand or earth), then place in suitable container. Avoid runoff into storm sewers and ditches which lead to waterways. Clean up spills immediately, observing precautions in the Protective Equipment section. Remove all sources of ignition. Use a spark-proof tool. Provide ventilation. A vapor suppressing foam may be used to reduce vapors.

Section 7 - Handling and Storage
Handling: Wash thoroughly after handling. Use with adequate ventilation. Ground and bond containers when transferring material. Use spark-proof tools and explosion proof equipment. Avoid breathing dust, mist, or vapor. Avoid contact with eyes, skin, and clothing. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep container tightly closed. Keep away from heat, sparks and flame. Avoid ingestion and inhalation. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames.

Storage: Keep away from sources of ignition. Store in a tightly closed container. Store in a cool, dry, well-ventilated area away from incompatible substances. Flammables-area.

Section 8 - Exposure Controls, Personal Protection

Engineering Controls: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local explosion-proof ventilation to keep airborne levels to acceptable levels.

Exposure Limits

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>NIOSH</th>
<th>OSHA - Final PELs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexene Oxide</td>
<td>none listed</td>
<td>none listed</td>
<td>none listed</td>
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</tbody>
</table>

OSHA Vacated PELs: Cyclohexene Oxide: No OSHA Vacated PELs are listed for this chemical.

Personal Protective Equipment

Eyes: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA’s eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin: Wear appropriate protective gloves to prevent skin exposure.

Clothing: Wear appropriate protective clothing to prevent skin exposure.

Respirators: Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Section 9 - Physical and Chemical Properties

Physical State: Liquid
Appearance: clear colorless to yellow
Odor: Not available.

pH: Not available.
Vapor Pressure: 19 mbar @ 20 deg C
Vapor Density: 3.4

Evaporation Rate: Not available.
Viscosity: 1.75 mPas 25 deg C
Boiling Point: 129 - 130 deg C @ 7mmHg
Freezing/Melting Point: -40 deg C
Decomposition Temperature: > 210 deg C

Solubility: soluble in alcohol, ether and acetone
Specific Gravity/Density: 0.9700g/cm3
Molecular Formula: Not available.
Molecular Weight: 98.14
Section 10 - Stability and Reactivity

**Chemical Stability:** Stable under normal temperatures and pressures.
**Conditions to Avoid:** Incompatible materials, ignition sources, excess heat, strong oxidants.

**Incompatibilities with Other Materials:** Oxidizing agents, acids, bases.
**Hazardous Decomposition Products:** Carbon monoxide, irritating and toxic fumes and gases, carbón dioxide.
**Hazardous Polymerization:** Will not occur.

Section 11 - Toxicological Information

**RTECS#:**
**CAS# 286-20-4: RN7175000**
**LD50/LC50:**
**CAS# 286-20-4:**
- Oral, rat: LD50 = 1090 uL/kg;
- Skin, rabbit: LD50 = 630 uL/kg;

**Carcinogenicity:**
**CAS# 286-20-4:** Not listed by ACGIH, IARC, NTP, or CA Prop 65.

**Epidemiology:** No information found
**Teratogenicity:** No information found
**Reproductive Effects:** No information found
**Mutagenicity:** Mutagenic effects have occurred in experimental animals.
**Neurotoxicity:** No information found

Section 12 - Ecological Information

No information available.

Section 13 - Disposal Considerations

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.

**RCRA P-Series:** None listed.
**RCRA U-Series:** None listed.

Section 14 - Transport Information
Section 15 - Regulatory Information

US FEDERAL

TSCA
CAS# 286-20-4 is listed on the TSCA inventory.

Health & Safety Reporting List
None of the chemicals are on the Health & Safety Reporting List.

Chemical Test Rules
None of the chemicals in this product are under a Chemical Test Rule.

Section 12b
None of the chemicals are listed under TSCA Section 12b.

TSCA Significant New Use Rule
None of the chemicals in this material have a SNUR under TSCA.

CERCLA Hazardous Substances and corresponding RQs
None of the chemicals in this material have an RQ.

SARA Section 302 Extremely Hazardous Substances
None of the chemicals in this product have a TPQ.

Section 313: No chemicals are reportable under Section 313.

Clean Air Act:
This material does not contain any hazardous air pollutants.
This material does not contain any Class 1 Ozone depletors.
This material does not contain any Class 2 Ozone depletors.

Clean Water Act:
None of the chemicals in this product are listed as Hazardous Substances under the CWA.
None of the chemicals in this product are listed as Priority Pollutants under the CWA.
None of the chemicals in this product are listed as Toxic Pollutants under the CWA.

OSHA:
None of the chemicals in this product are considered highly hazardous by OSHA.

STATE
CAS# 286-20-4 is not present on state lists from CA, PA, MN, MA, FL, or NJ.

California Prop 65

California No Significant Risk Level: None of the chemicals in this product are listed.

European/International Regulations
European Labeling in Accordance with EC Directives
Hazard Symbols:
XN
Risk Phrases:
R 10 Flammable.
R 20/21/22 Harmful by inhalation, in contact with skin and if swallowed.
R 41 Risk of serious damage to eyes.

**Safety Phrases:**
- S 16 Keep away from sources of ignition - No smoking.
- S 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- S 33 Take precautionary measures against static discharges.
- S 36/37/39 Wear suitable protective clothing, gloves and eye/face protection.
- S 37 Wear suitable gloves.
- S 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
- S 9 Keep container in a well-ventilated place.
- S 28A After contact with skin, wash immediately with plenty of water.

**WGK (Water Danger/Protection)**
- CAS# 286-20-4: 2

**Canada - DSL/NDSL**
- CAS# 286-20-4 is listed on Canada's DSL List.

**Canada - WHMIS**
- This product has a WHMIS classification of D1B, B2.
- This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.

**Canadian Ingredient Disclosure List**

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**Section 16 - Additional Information**

**MSDS Creation Date:** 9/02/1997  
**Revision #7 Date:** 3/15/2007

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall Fisher be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Fisher has been advised of the possibility of such damages.